

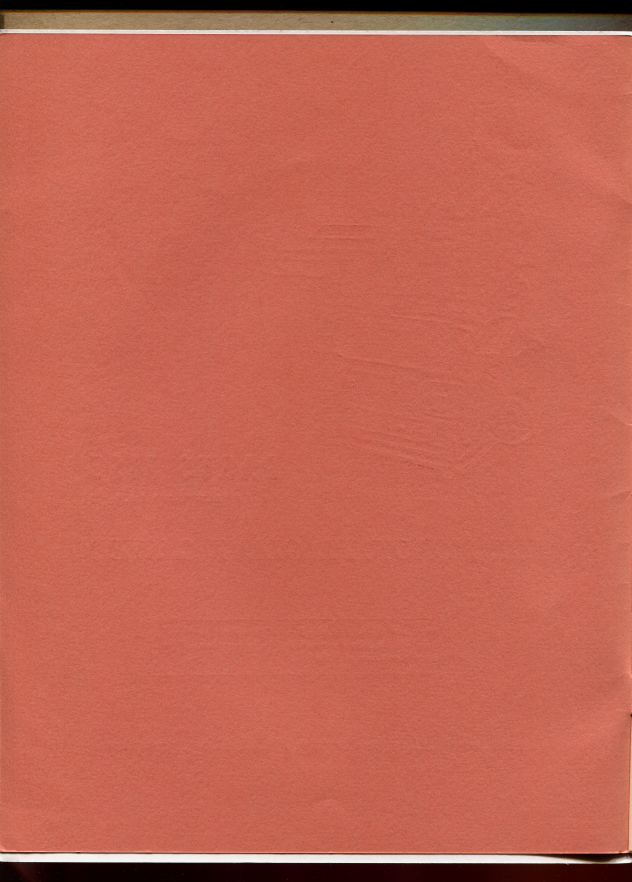
PARTS LIST

EFFECTIVE APRIL 1, 1952

THE MONOTYPE GIANT CASTER

WITH A PREFACE which gives directions for ordering parts and
a simple explanation of our method of designating parts and the
way they are arranged in this book.

Lanston Monotype Machine Company, Philadelphia 3, Pennsylvania



Parts List

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Lanston Monotype Machine Company

PHILADELPHIA

Lanston Monotype Machine Company

BRANCH OFFICES:

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PHILADELPHIA, PENNSYLVANIA	<i>Twenty-fourth at Locust Street</i> PHONE, <i>Locust 7-4614</i>

DIRECTIONS FOR ORDERING PARTS

(A Careful Reading Is Important)

All of these directions are essential. You will save time, trouble and money by reading them carefully before ordering any parts.

If you are not familiar with the Monotype terms here used, read "Designation of Parts" which follow these "Directions for Ordering Parts."

To enable us to fill orders correctly you must give us the following information:

(1) Give the number of the machine for which the part is required (stamped on the Name Plate).

(2) Give the name of the part.

(3) Give the symbol of the part (give every character in the symbol exactly as printed—every one means something).

(4) Give the quantity required of each part.

To insure getting the correct name and symbol:

(a) Symbols of parts are arranged in numerical sequence, with attachments and miscellaneous supplies in the back section of this parts list.

(b) To order a complete improvement or attachment for a machine give the number of the machine and the name and number of the improvement or attachment.

DESIGNATION OF PARTS

(Classification
(Name) (Quantity) (Number) (Symbol)
Bridge link pin nut (2) 314 50C9)

NAME: Shows that these Nuts hold the "Pin" to the "Links" and all to the "Bridge."

QUANTITY: Two of these Nuts; where no quantity is given "1" is understood.

CLASSIFICATION NUMBER: Standard pieces which may be used in several places under different symbols are given classifying numbers; those numbers beginning with "1" are bolts, "2" screws, "3" nuts, "4" washers, "5" dowels, "6" springs, "7" rivets, "8" spring pins and posts, "9" cotters. All pieces having the same classification number are alike without regard to what their symbols may be.

SYMBOL: Identifies and locates the part. The letters "GC" indicate that these Nuts are part of the Giant Caster. The figure 5 preceding the letters indicates that these Nuts are in group No. 5 (the groups being numbered consecutively from one up). The figure 9 following the letters indicates that these Nuts are the ninth piece of this group (the individual pieces comprising each group being numbered consecutively). If a lower case letter precedes the first figure in the symbol (for example, Guard a5GC12) it indicates there have been one or more changes in the piece and the new piece is not interchangeable with the superseded one without changing or altering other parts. If the letter "C" is repeated as the last character of the symbol (for example, 5GC1C) it indicates that this piece is furnished only assembled with one or more other pieces, in which case a reference mark and a note at the end of the group gives details for the assembly. When a cap "X" is the first character of a symbol (for example, X5GC) it calls for the complete group as listed above it.

30GC25.

30GC—Gas Burner (3-burner) (continued)

30GC18C is assembled with 30GC17C, 30GC20, 30GC21, 30GC22, 30GC23, 30GC24, 30GC26, 30GC27, and 30GC28.
 Note: If natural gas is used, omit VALVES 30GC17C and substitute the following:
 GAS BURNER (3 burner) VALVE (3) 30GC17C †
 " nozzle (3) 30GC25
 †30GC17C are each assembled with one of 30GC25.

Machines prior to 9125 were equipped with the following parts:

GAS BURNER
 shield 30GC11
 " pin 30GC12
 support 30GC13
 " bolt 30GC14C
 " nut 30GC15
 " cotter 327
 *30GC14C is assembled with 30GC13.

Note: These parts are not required when the GIANT MELTING POT is applied.

31GC—Gas Hose 20" (standard) 31GC1
 40" (extra for Gas Regulator) **31GC2**

32GC—Gas-hose Coupling 32GC1
 " nut 32GC3
 GAS-HOSE COUPLING GROUP **32GC2**

33GC—Hand Wheel 33GC1

34GC—Hand-wheel Key 34GC1

35GC—Hand-wheel Nut 329 35GC1

36GC—Latch 36GC1
 plate 36GC2
 screw (2) 244 36GC3
 LATCH GROUP **36GC2**

37GC—Latch Abutment 37GC1
 plate 37GC2
 " screw (2) 244 37GC3
 " parking piece 37GC4
 LATCH ABUTMENT GROUP **Xa37GC**

Machines prior to 11071 were equipped with the following parts:

LATCH ABUTMENT 37GC1
 " screw (2) 244 37GC3
 LATCH ABUTMENT GROUP **X17GC**

38GC—Latch-abutment Spring 6107 a38GC1

Machines prior to 9119 (except 8854, 9070 and 9071, for which see above) were equipped with the following parts:

LATCH-ABUTMENT SPRING 6108 38GC1
 plate (2) 38GC2
 LATCH-ABUTMENT SPRING GROUP **38GC2**

39GC—Latch Pin 39GC1C
 outer 39GC2
 plate 39GC3
 " spring pin 890 39GC4
 " stop pin 39GC5

LATCH PIN GROUP **39GC2**
 *39GC1C is assembled with 39GC3, 39GC4 and 39GC5.

40GC—Latch Spring 6101 40GC1

41GC—Latch Stand 41GC1
 shaft 41GC2C
 " arm 41GC3
 " nut 327 41GC4
 " " lock nut 331 41GC5
 " collar 41GC6
 " spring 625 41GC7
 spring pin (for a38GC1) 832 41GC7
 LATCH STAND GROUP **X41GC**
 *41GC2C is assembled with 41GC3.

Machines prior to 11071 were equipped with the following part:

LATCH STAND SHAFT 41GC2C
 and omitted collar 41GC6

42GC—Main Stand a42GC1
 drain cock (Imperial, 1-4") 42GC2
 service elbow 42GC3
 bearing (for Cam Shaft) 42GC4
 " screw (3) 29 42GC5
 " oil pipe 42GC6
 register plate 42GC7
 " screw (2) 2279 42GC8
 MAIN STAND GROUP **Xa42GC**

42GC—Main Stand (continued)

Machines prior to 10879 were equipped with the following parts:

MAIN STAND 42GC1
 drain cock (Imperial, 1-4") 42GC2
 service elbow 42GC3
 bearing (for Cam Shaft) 42GC4
 " screw (3) 29 42GC5
 oil pipe 42GC6
 MAIN STAND GROUP **X42GC**

Note: To apply the improved port requires that 42GC4 and 42GC1 be ordered together. The object of the change is improved construction.

43GC—Matrix Cam (right) 43GC1
 (left) 43GC2
 MATRIX CAM GROUP **X43GC**

Note: When a Cam is to be replaced, the SHAFT complete with its CAMS must be returned to the factory.

44GC—Matrix-cam Lever 44GC1C
 roller (2) 44GC2C
 " bushing (2) 44GC3
 " pin (2) 44GC4
 " outer (2) 84 44GC5
 " washer (2) 44GC6
 MATRIX-CAM LEVER GROUP **X44GC**

*44GC1C is assembled with 44GC2C, 44GC4, 44GC5 and 44GC6. Order by the complete symbol X44GC.

†44GC2C is assembled with 44GC3.

45GC—Matrix Holder (1.400" x 1.120") (40 and 72 Point) 45GC1C
 (1.400" x .840") (42 and 48 Point) 45GC1BC
 (1.050" x 1.120") (60 and 72 Point) 45GC1C
 blank (for fusion purposes) (.840") (22) 45GC1C
 " screw (2) 332 45GC1C
 (730" x 1.120") (60 and 72 Point) 45GC1C
 blank (for fusion purposes) (1.120") (60) 45GC1C
 (1.050" x .840") (42 and 48 Point) 45GC1C
 (730" x .840") (42 and 48 Point) 45GC1C
 " pin (for 1.120" width) 45GC1C
 " " (for .840" width) 45GC1C
 " wrapping (bolt lace) (30" long) 45GC1C
 plate (1.120" wide) 45GC1C
 " .840" wide) 45GC1C
 " screw (4) 2208 45GC1C

*45GC1C is assembled with 45GC3, 45GC7, 45GC9, 45GC11, 45GC15, and gray metal blank Matrix S1296.

†45GC2C is assembled with 45GC3, 45GC7, 45GC9, 45GC11, and 45GC15.

‡45GC3C is assembled with 45GC3, 45GC7, 45GC9, 45GC11 and 45GC15.

§45GC16C is assembled with 45GC8, 45GC10, 45GC11, 45GC15, and gray metal blank Matrix 81464.

¶45GC12C is assembled with one of 45GC14.

‡45GC13C is assembled with one of 45GC14.

§45GC2C is assembled with 45GC8, 45GC10, 45GC11 and 45GC15.

For casting type from Display Matrices the following parts are required:

MATRIX HOLDER (Display Matrices, 500" drive) b45GC17
 matrix abutment (rear) a45GC18
 " screw (2) 2275 45GC19
 (right) (3 pin off, base ed Char.) a45GC20
 " " (std. position) a45GC21
 " screw (2) 2280 45GC22
 " clamp b45GC23
 " carrier a45GC24
 " screw 2284 45GC25
 " holder matrix lifting pin a45GC26
 " spring 6176 45GC27

MATRIX HOLDER parts are assembled with 45GC8, 45GC7, 45GC9, 45GC11 and 45GC15.

MATRIX HOLDER assembly **Xb45GC17**

*Machines prior to January 1, 1930 were not equipped with parts a45GC37 and a45GC38.

Note: This MATRIX HOLDER must be used in the MATRIX-HOLDER CARRIER Xa45GC8.

46GC—Matrix-holder Carrier (1.120" wide) 46GC1C

(.840" wide) 46GC2C
 latch abutment (1.120" wide) 46GC3
 " " (.840" wide) 46GC4
 " pin 46GC7
 " rivet (1 23-32" long) 7239 46GC5
 " " (1 19-32" long) 7240 46GC6

*46GC1C is assembled with 46GC3, 46GC5, 46GC6 and 46GC7.

†46GC2C is assembled with 46GC4, 46GC5, 46GC6 and 46GC7.

For casting type from Display Matrices the following parts are required:

MATRIX-HOLDER CARRIER 46GC8
 abutment 46GC9
 " screw (2) 241 46GC10

Note: These parts are assembled with 46GC3, 46GC5, 46GC6 and 46GC7.

MATRIX-HOLDER CARRIER assembly **Xa46GC8**

This MATRIX-HOLDER CARRIER is used with Display Matrix Holder Xb45GC17 and for some special HOLDERS.

Matrix Holders and Matrix Holder Carriers for matrices differing in size or shape from Standard Monotype Matrices—see 103GC to 173GC.

47GC—Micrometer-wedge-stand-Screw (3) (for 30GC12) 29 47GC1

48GC—Melting Pot (Gas) a48GC1
 casing (outside) a48GC1C
 " end plate a48GC12
 " screw (2) 227 48GC13
 " adjusting lug (rear) a48GC14
 " " (front) a48GC15
 " chimney support a48GC16
 " " screw (2) 2198 48GC17
 " screw (3) 413 48GC18
 " washer (3) 413 48GC19
 " (inside) a48GC18
 MELTING POT GROUP **2198 48GC10**

*48GC1C is assembled with a48GC1, a48GC12 to a48GC19 inclusive, a48GC20, a48GC21 and a48GC22. Order by the complete symbol Xa48GC.

Machines prior to 10545 (except 10543, for which see Xa48GC) were not equipped with:

MELTING POT
 casing screw (3) 226 48GC20
 " washer (3) 413 48GC21

Note: These SCREWS, which serve to hold the MELTING POT tightly to the SWING-FRAME TABLE and prevent any possible shift, may be applied to any prior machines that is equipped with the GIANT MELTING POT by tapping the necessary holes in the MELTING-POT CASING.

Machines prior to 9125 were equipped with the following parts:

MELTING POT 2203C
 casing 48GC20C
 " bracket 48GC3
 " screw (2) 216 48GC4
 " " dowel (2) 55 48GC5
 " screw 48GC6
 " stud (2) 48GC7
 " nut (2) 310 48GC8
 " washer (3) 48GC9
 screw (4) 2198 48GC10

MELTING POT GROUP **X48GC**

*48GC2C is assembled with 48GC1, 48GC3 to 48GC10 inclusive. Order by the complete symbol X48GC.

Note: To apply the improved parts, which provide for a MELTING POT of increased capacity, order the MELTING POT, SWING FRAME TABLE, PUMP BODY, PISTON, NOZZLES, LEVERS and other necessary parts.

49GC—Melting-pot Chimney 49GC1

50GC—Micrometer Wedge 50GC1
 bearing 50GC2
 locking screw (at side) 50GC3C
 " knob 50GC4
 " pin 787 50GC5
 rod 50GC6
 " nut 314 50GC7
 " lock nut 315 50GC8

Style GC1 Mold (continued)

blade (low) (for typesetting) (12-14 pt.)	53GC234C
a53GC234C as assembled with 53GC235 and 53GC236.	
blade cap (specify point size and height)	53GC235
cross block (high) (12-14-18 pt.)	53GC236
" " (low)	53GC237
" " blade " "	53GC238
point = (specify point size) (12-14-18 pt.)	53GC239
type block (rear)	53GC240
" " (front) (12-14-18 pt.)	53GC241
" " clump " " (right)	53GC242
" " (thru cross block adj.) block (12-14-18 pt.)	53GC243
blade (high) (fusion) (12-14-18 pt.) (specify point size)	53GC246
blade (low) (fusion) (12-14-18 pt.) (specify point size)	53GC247
blade separator (for fusion setting)	53GC278
blade stop (spec. for type molds) (12-14- 18-20 pt.)	53GC280

Style GS Mold

(For casting 18 to 36 pt. solid material)

NOTE: Only the parts indicated by an asterisk can be applied without returning the Mold to our factory.

Style GS Mold

blade stop screw (2)	132	58GC10
bolster elbow (front) (2)		58GC16C
58GC16C is assembled with 58GC17		
and 58GC18.		
bolster elbow sleeve (2)		58GC17
" nut (2)		58GC18
" plug screw (3)		58GC19
" elbow (rear) (2)		58GC21C
58GC21C is assembled with 58GC22		
and 58GC23.		
bolster elbow sleeve (2)		58GC22
" nut (2)		58GC23
" plug screw (3)	224	58GC24
" thru bolt nut (2)		58GC27
cross block adj. shoe screw (side) (2)	2230	58GC32
(bottom) (2)		
"	219	58GC33
squaring plate bolt (4)	133	58GC40
" " washer (4)	415	58GC47
type block pusher		58GC51
cross block thumb screw		58GC57
positioning		58GC67
bolster thru bolt (4)		
(shipment only)		58GC69
bolster (front)		58GC81C
58GC81C is assembled with 58GC16C		
and 58GC19.		
bolster (rear)		58GC82C
58GC82C is assembled with 58GC21C		
and 58GC24.		
cross block		58GC83
point		58GC84
type block (front) (left)		58GC85
" (rear)		58GC86
" " screw (4) (30 pt.)	2223	58GC87
" " (4) (18-24 pt.)	232	58GC88
" (front) (left) (right)		58GC89
cross block adj. shoe		58GC90
" " wearing plate		58GC92
squaring plate		58GC94
type clamp		
" block clamp shoe screw (front)	2235	58GC95
blade (low)		58GC96
(high)		58GC97
bolster		58GC98
blade stop	410	58GC99
" " extension (old part must be		
returned as a sample)		
blade stop extension screw	2224	58GC100
" " type clamp block shoe (2)	232	58GC102
" " " screw (rear)	232	58GC103
" " " screw	110	58GC104
" " clamp (must have old part as		58GC105
sample)		
type clamp spring	6152	58GC107
bolster thru bolt (2)	156	58GC112

Style GC1 Mold
(14 to 36 point)

NOTE: Only the parts indicated with an asterisk can be applied without returning the Mold to our factory.

Style GC1 Mold

blade stop (24-30-36 pt.) (for 12-14-18-20 pt. see 53GC172).....	53GC9
blade stop arrow (31).....	53GC10

matrix-holder carrier bracket wedge screw	2260	53GC216
blade (high) (for typecasting) (non-fusion) (12-14-18 pt.)		53GC233

Style GC10 Mold

(For dual purpose base material)

NOTE: Only the parts indicated by an asterisk can be applied without returning the Mold to our factory.

Style GC10 Mold

blade stop screw (2).....	132.	53GC10 *
bolster elbow (front) (2).....		53GC16C *
53GC16C is assembled with 53GC17 and 53GC18.		
bolster elbow sleeve (2).....		53GC17 *
" " nut (2).....		53GC18 *
" " plug screw (3).....	2249.	53GC19 *
" " elbow (rear) (2).....		53GC21C *
53GC21C is assembled with 53GC22 and 53GC23.		
bolster elbow sleeve (2).....		53GC22 *
" " nut (2).....		53GC23 *
" " plug screw (3).....	2249.	53GC24 *
" " thru bolt (2).....	153.	53GC25 *
" " " (long).....	154.	53GC26 *
" " " nut (3).....	314.	53GC27 *
" " " washer (6).....	412.	53GC28 *
" " separator (specify point size).....		53GC29 *
cross block adj. shoe screw (2).....	2230.	53GC32 *
" " " (2).....	219.	53GC33 *
" " wearing plate.....		53GC34 *
point block.....		53GC35 *
squaring plate.....		53GC43 *
" " bolt (4).....		53GC45 *
" " " washer (4).....	415.	53GC46 *
type block (front).....		53GC47 *
" " (rear).....		53GC48 *
" " clamp (old part must be returned as sample).....		53GC49 *
" " type clamp pusher.....		53GC50 *
bolster locating pins.....		53GC51 *
" " screw (2).....	241.	53GC53 *
cross block thumb screw.....		53GC56 *
bolster thru bolt sleeve (for 53GC29) (shipment only).....		53GC57 *
cross block.....		53GC69 *
blade stop extension.....		53GC83 *
" " returned as a sample.....		53GC100 *
" " screw.....	2224.	53GC101 *
type clamp spring.....	6152.	53GC102 *
squaring plate wedge (adjusts carrier bracket).....		53GC107 *
bolster (front).....		53GC129 *
53GC149C is assembled with 53GC16C and 53GC19.		53GC149C *
bolster (rear).....		53GC160C *
53GC160C is assembled with 53GC21C and 53GC24.		
blade stop.....		53GC172 *
blade.....		53GC281 *
" " (low).....		53GC282 *
cross block (high).....		53GC283 *
" " (low).....		53GC284 *
cross block adj. block.....		53GC285 *
type clamp (three cross-block adj. block).....		53GC286 *

54GC-Mold Base Plate

screw (to Main Stand) (4).....	214.	54GC2
nozzle stem.....		b54GC30 *
" " shield.....		54GC5 *
" " screw (4).....	2254.	54GC6 *
abutment plate (for bolster) (2).....		54GC7 *
" " screw (4).....	232.	54GC8 *
closure.....		54GC9 *
" " guide plate (front).....		b54GC10 *
" " " screw (7).....	2224.	54GC11 *
" " (rear).....		b54GC12 *
" " screw (7).....	2224.	54GC13 *
" " clamp.....		54GC14 *
" " " screw.....	232.	54GC15 *
" " stop plate.....		b54GC16C *
" " pin.....		54GC24 *
packing piece No. 3 (positions mold cavity right and left).....		54GC17 *
" " ".....		54GC18 *
" " ".....		54GC25 *
" " ".....		54GC27 *
" " ".....		54GC19C *
" " side plate (on 54GC19).....		54GC30 *
" " end stop (on 54GC19).....		54GC21 *
" " abutment (used with 54GC19).....		54GC22 *
" " wedge (used with 54GC19).....		54GC23 *
Mold Base Plate group.....		X54GC

*54GC3C is assembled with 54GC3, 54GC5 to 54GC8 inclusive, 54GC9, 54GC10, 54GC11, 54GC12, 54GC13, 54GC14, 54GC15 and 54GC16C.

54GC-Mold Base Plate (continued)

154GC16C is assembled with 54GC24, 54GC19C is assembled with 54GC20 and 54GC21.

*Nozzle Seat 54GC3 can be purchased separately.

Machines 9125 to 9576 inclusive were equipped with the following parts:

Mold Base Plate Nozzle Seat..... 54GC3

closure..... 54GC9

" " guide plate (front)..... 54GC10

" " (rear)..... 54GC12

" " stop plate..... 54GC16

nozzle seat (90 to 72 pt.)..... 54GC3

" " (42 to 48 pt.)..... 54GC4

NOTE: These parts are obsolete, order instead the improved parts.

Machines prior to 9125 were equipped with the following parts:

Mold Base Plate..... 54GC9

closure..... 54GC10

" " guide plate (front)..... 54GC12

" " stop plate..... 54GC16

nozzle seat (90 to 72 pt.)..... 54GC3

" " (42 to 48 pt.)..... 54GC4

NOTE: These parts are obsolete, order instead the improved parts.

54GC-Mold-blade Bell Crank..... 55GC1

56GC-Mold-blade - bell - crank Pin (for link)..... 55GC1

cutter..... 31.

Mold-blade-bell-crank Pin group..... X56GC

Machines prior to 11671 were equipped with the following parts:

Mold-blade-bell-crank Pin (for link)..... 56GC1

cutter..... 31.

Mold-blade-bell-crank Pin group..... X56GC

57GC-Mold-blade-bell-crank Stand..... 57GC1

58GC-Mold-blade - bell - crank Stud (nut, long)..... 58GC1

" " (short)..... 319.

Mold-blade-bell-crank Stud group..... X58GC

59GC-Mold-blade - bell - crank Stud (in stand)..... 59GC1

" " (lower)..... 330.

" " (upper)..... 329.

washer..... 465.

Mold-blade-bell-crank Stud group..... X59GC

60GC-Mold-blade - bell - crank - stand Screw (long)..... 2216.

61GC-Mold-blade - bell - crank - stand Screw (short) (3)..... 29.

62GC-Mold-blade Cam (right)..... 62GC1

" " (left)..... 62GC2

Mold-blade Cam group..... X62GC

NOTE: When a Cam is to be replaced, the Cam Shaft complete with the Case must be returned to the factory.

63GC-Mold-blade-cam Lever..... 63GC1C *

pin (for ball)..... 63GC2C *

" " cotter (3)..... 95.

roller (2)..... 63GC4C *

" " pin (2)..... 63GC5C *

" " cotter (2)..... 94.

" " washer (2)..... 63GC7C *

" " "..... 63GC8C *

Mold-blade-cam Lever group..... X63GC

*63GC1C is assembled with 63GC2C, 63GC3, 63GC4C, 63GC5C, 63GC7C and 63GC8C. Order by complete symbol X63GC.

*63GC1C is assembled with 63GC3.

Machines prior to 11671 were equipped with the following part:

Mold-blade-cam Lever Pin (for ball)..... 63GC2C

64GC-Mold-blade Operating Bar..... 64GC1

65GC-Mold-blade-operating-bar Slide trip lever (operates Pawl-trip Lever)..... 65GC1C *

" " stand..... 65GC3

" " fulcrum pin..... 65GC4

" " "..... 65GC1C

Mold-blade-operating-bar Slide group..... X65GC

*65GC1C is assembled with 65GC3.

Machines prior to 9061 were equipped with the following part:

Mold-blade-operating-bar Slide trip lever (operates pawl-trip lever)..... 65GC2C

NOTE: The improved part is required for operating the Style G8 Mold.

66GC-Mold-blade - operating - bar - slide Abutment Pin..... 66GC1

67GC-Mold-blade - operating - bar - slide Cover Plate..... 67GC1C *

abutment (for spring)..... 67GC2C *

Mold-blade - operating - bar - slide Cover Plate group..... X67GC

*67GC1C is assembled with 67GC2. Order by the complete symbol X67GC.

68GC-Mold-blade - operating - bar - slide-cover-plate Screw (4)..... 68GC1

69GC-Mold-blade - operating - bar - slide Spring..... 6238.

70GC-Mold-blade - operating - bar - slide-trip-lever Shoe (operates Trip lever)..... 70GC1

71GC-Mold-blade - operating - bar - slide-trip-lever-shoe Screw (2)..... 71GC1

72GC-Mold-blade-operating-bar Tongs lever (upper, left and right) (2)..... 72GC1

" " (lower, left and right) (2)..... 72GC2

" " bushing (6)..... 72GC3

" " bolt (6)..... 72GC4

" " nut (6)..... 72GC5

" " washer (6)..... 412.

" " link (center)..... 72GC7

" " link (short)..... 72GC8

Mold-blade-operating-bar Tongs group..... X72GC

73GC-Mold-blade - operating - bar - tongs Link (rear) (long)..... 73GC1

fulcrum pin..... 73GC2

" " nut (top)..... 319.

" " washer (top)..... 73GC3C *

Mold-blade - operating - bar - tongs Link group..... X73GC

Machines prior to 11671 were equipped with the following parts:

Mold-blade-operating-bar-tongs Link (long)..... 73GC1

fulcrum pin..... 73GC2

" " nut..... 322.

" " washer..... 46.

Mold-blade - operating - bar - tongs Link group..... X73GC

74GC-Mold-blade Spring Box rod..... 74GC1C *

" " adj. nut..... 314.

" " lock nut..... 315.

" " head..... 74GC8 *

" " socket..... 74GC8C *

" " ball..... 74GC9

" " cap..... 74GC7

" " screw (2)..... 74GC8

" " nut (2)..... 319.

" " lock nut (2)..... 312.

" " lock nut..... 314.

spring (inside)..... 6249.

" " (outside)..... 6239.

" " abutment (front)..... 74GC13

" " (rear)..... 74GC14

" " tube..... 74GC15

" " tube cap (rear)..... 74GC17

" " socket (front)..... 74GC18C *

" " ball..... 74GC19

" " cap..... 74GC20

" " stud (2)..... 74GC21

" " nut (2)..... 319.

" " lock nut (2)..... 212.

" " stand (long) (4)..... 74GC24

" " nut (4)..... 74GC25

Mold-blade Spring Box group..... X74GC

*74GC1C is assembled with 74GC4.

*74GC2C is assembled with 74GC5 to 74GC10 inclusive.

*74GC18C is assembled with 74GC19 to 74GC23 inclusive.

75GC-Mold-closure Abutment..... 673GC1

shoe..... 673GC2

" " screw (2)..... 2253.

Mold-closure Abutment group..... X75GC

Machines prior to 11051 were equipped with the following part:

Mold-closure Abutment..... 75GC1

76GC-Mold-closure-abutment Spring..... 6238.

77GC-Mold-closure-abutment Spring Adjusting Rod..... 77GC1

" " "..... 77GC2

Mold-closure-abutment Spring Adjusting Rod group..... X77GC

75GC—Mold-closure-abutment-spring
 Guide Rod 75GC1
 socket (for Adj. Rod) 75GC2
 Mold-closure-abutment-spring Guide
 Rod group **X75GC**

75GC—Mold-closure Bell Crank 75GC1

80GC—Mold-closure-bell-crank Fulcrum Pin 80GC1
 plate 80GC2C
 oil pin (front, left) 80GC3
 " " (front, right) 80GC4
 " " (rear, left) 80GC5
 " " (rear, right) 80GC6
 Mold-closure-bell-crank Fulcrum
 Pin group **X80GC**
 *80GC2C is assembled with 80GC1.

81GC—Mold-closure-bell-crank-fulcrum-pin-plate Screw (2) 81GC1

82GC—Mold-closure-bell-crank Operating Rod 82GC1
 adj nut 82GC2
 " " 82GC3
 forked eye 82GC4
 " " lock nut 82GC5
 " " pin 82GC6
 " " cotter 82GC7
 pin (for Cam Lever) 82GC8
 Mold-closure-bell-crank Operating
 Rod group **X82GC**

83GC—Mold-closure Cam 83GC1
 *83GC1 is assembled with Cam 125GC1,
 Bushing 84GC1, Collar 125GC2 and
 Key 83GC1
 Mold-closure Cam assembly **X83GC1C**
 Note: If any parts of this assembly are re-
 quired the complete assembly 83GC1C
 must be returned to our factory for ap-
 plication of these parts.

Machines prior to 9070 were equipped
 with the following part:

Mold-closure Cam 83GC1
 *This part is obsolete and will no longer
 be furnished. Order instead the Improved
 part 83GC1C. When ordered for the
 first time order also the Mold-closure-
 Cam Lever 83GC1C.

84GC—Mold-closure-cam Bushing 84GC1
 (See Note following 83GC1C)

85GC—Mold-closure-cam Key (2) 85GC1
 (See Note following 83GC1C)

86GC—Mold-closure-cam Lever 86GC1C
 shoe (bearing on Cam) 86GC2
 screw 86GC3
 Mold-closure-cam Lever group **X86GC**
 *86GC1C is assembled with 86GC2 and
 86GC3. Order by the complete symbol
 X86GC.

Machines prior to 9070 were equipped
 with the following part:

Mold-closure-cam Lever 86GC1C
 shoe (bearing on Cam) 86GC2
 screw 86GC3

*86GC1C is assembled with 86GC2 and
 86GC3. These parts are obsolete and will
 no longer be furnished. Order instead the
 improved part 86GC1C. When ordered
 for the first time order also the Mold-
 closure Cam 83GC1C.

87GC—Mold-closure-cam-lever Buffer
 (boather) 87GC1

rod 87GC11
 " " 87GC2
 " " forked eye 87GC3
 " " lock nut 87GC4
 " " pin 87GC5
 " " cotter 87GC6
 " " nut (2) 87GC7
 " " washer (large) 87GC8
 " " (small) 87GC9
 " " above 87GC10
 Mold-closure-cam-lever Buffer group **X87GC**

Machines prior to 9091 (except 9070 and
 9077, for which see above) were equipped
 with the following part:

Mold-closure-cam-lever Buffer 87GC1

Note: This part is obsolete and will no
 longer be furnished. Order instead the
 improved parts 87GC1 and 87GC11.
 The improved parts provide a solid
 center to tighten against and must be
 furnished together when ordered for the
 first time.

88GC—Mold-closure-cam-lever Stud 88GC1
 nut (left end) 88GC2
 " " (right end) 88GC3
 washer 88GC4
 Mold-closure-cam-lever Stud group **X88GC**

89GC—Motor Base 89GC1
 hinge pin 89GC2
 " " roller (2) 89GC3
 " " roller (wood, for chain) 89GC4
 " " screw 89GC5
 " " washer 89GC6
 roller bracket 89GC7
 " " screw 89GC8
 " " washer 89GC9
 " " stud 89GC10
 " " nut 89GC11
 Motor Base group **X89GC**
 *89GC4C is assembled with 89GC5.

Machines prior to 13076 were equipped
 with Hinge Pin 89GC2 and did not have the
 Roller Bracket 89GC7. This part provides
 for adjusting the Roller against the Chain
 and can be applied to the Main Stand 412-
 GC1 by drilling and tapping (2) 3/4-16 holes.

Machines prior to 10038 were equipped
 with the following part:

Motor Base 89GC1

Note: The Motor Base 89GC1 conforms
 to a change in the frames of motors
 furnished.

90GC—Motor-base Adj. Stud 90GC1
 nut (2) 90GC2
 washer (2) 90GC3
 Motor-base Adj. Stud group **X90GC**

**91GC—Motor Pulley (Standard) (for 1150
 r.p.m., 3-4" bore, 3-4" diam.)** 91GC1C
 set screw 91GC2
 Motor Pulley group **X91GC**
 *91GC1C is assembled with 91GC2.
 Order by the complete symbol X91GC.

Motor Pulley (Special) (for 900 r.p.m.,
 3-4" bore, 4-1/2" diam.) 91GC3C
 set screw 91GC2
 Motor Pulley group (Special) **X91GC3C**

*91GC3C is assembled with 91GC2.
 Order by the complete symbol X91GC3C.

Motor Pulley (Special) (for 1450 r.p.m.,
 3-4" bore, 3-1/2" diam.) 91GC4C
 set screw 91GC2
 Motor Pulley group (Special) **X91GC4C**

*91GC4C is assembled with 91GC2.
 Order by the complete symbol X91GC4C.

Motor Pulley (Special) (for 1000 r.p.m.,
 11-16" bore, 4-5-16" diam.) 91GC5C
 set screw 91GC2
 Motor Pulley group (Special) **X91GC5C**

*91GC5C is assembled with 91GC2.
 Order by the complete symbol X91GC5C.

Motor Pulley (Special) (for 1200 r.p.m.,
 3-4" bore, 3-5-8" diam.) 91GC6C
 set screw 91GC2
 Motor Pulley group (Special) **X91GC6C**

*91GC6C is assembled with 91GC2.
 Order by the complete symbol X91GC6C.

Motor Pulley (Special) (for 750 r.p.m.,
 3/4" bore, 6" diam.) 91GC7C
 set screw 91GC2
 Motor Pulley group (Special) **X91GC7C**

*91GC7C is assembled with 91GC2.
 Order by the complete symbol X91GC7C.

92GC—Nozzle 92GC1
 for use with Style GC Molds 92GC2
 for use with Style GC1 Molds 92GC3
 lock nut 92GC4

Machines prior to 9125 were equipped
 with the following parts to suit Pump Body
 X100GC (which see):

Nozzle for use with Style GC Molds 92GC2
 for use with Style GC1 Molds 92GC3

93GC—Oil Can Pocket 93GC1

Machines prior to 9070 were equipped
 with the following part:

Oil Can Pocket 93GC1

94GC—Water-pipe Bracket 94GC1
 elbow (1-4") 94GC2
 " " (1-2") 94GC3
 pipe clamp 94GC4
 " " screw 94GC5
 nipple (1-4" x 2-1/2") 94GC6
 " " (1-4" x 3") 94GC7
 " " (1-2" x 1-1/2") 94GC8
 reducing bushing (1-4" x 1-8") (2) 94GC9

94GC—Water-pipe Bracket (continued)
 screw (3) 94GC10
 service elbow (1-4") (2) 94GC11
 tee (1-4") 94GC12
 water valve (1-4") 94GC13
 Water-pipe Bracket group **X94GC**

95GC—Piston 95GC1
 handle 95GC2
 " " stem 95GC3
 " " nut 95GC4
 *95GC2 is assembled with 95GC3 and
 95GC4.
 Piston (1003" overline) 95GC5

Machines prior to 9125 were equipped
 with the following part:

Piston 95GC1

96GC—Piston Lever 96GC1
 bearing (2) 96GC2
 screw (2) 96GC3
 Piston Lever group **X96GC**

97GC—Piston Operating Rod 97GC1
 crosshead (lower for 90GC1) 97GC2
 " " dowel 97GC3
 " " (upper for 90GC1) 97GC4
 nut 97GC5
 screw (for Mangesh Fowler
 Chain) 97GC6
 packing piece 97GC7
 stud 97GC8
 " " lock nut 97GC9
 Piston Operating Rod group **X97GC**

*To fit a new lower crosshead 97GC2 to
 an old Operating Rod 97GC1 is not
 practicable even in our own factory be-
 cause the crosshead cannot be drilled
 and reamed to match the existing dove
 hole in the Rod. If a new crosshead
 97GC2 is required, order it assembled
 with Rod 97GC1 and Dowel 97GC6.

Machines prior to 11671 were not equipped
 with the following part:

Piston Operating Rod crosshead Pac-
 tico Piece 97GC9

Machines prior to 9119 (except 8354,
 9070 and 9071, for which see 97GC2) were
 equipped with the following part:

Piston Operating Rod crosshead 97GC2

Note: To apply the improved part or
 the improved Crosshead 97GC2, the
 assembly with Rod 97GC1 and Dowel
 97GC6; also the following additional
 parts: 8354GC1, 9119GC1, and two
 8354GC1 and two 8354GC2.

98GC—Piston Spring 98GC1
 (outside) 98GC2
 (inside) 98GC3
 abutment 98GC4
 rod 98GC5
 " " eye 98GC6
 " " pin 98GC7
 " " cotter 98GC8
 " " nut (knurled) 98GC9
 washer 98GC10
 Piston Spring group **X98GC**

99GC—Pump Bell Crank 99GC1

Machines prior to 11671 were equipped
 with the following part:

Pump Bell Crank 99GC1

**100GC—Pump-bell-crank Connecting
 Rod** 100GC1
 eye (front) 100GC2
 " " (back) 100GC3
 " " eye block 100GC4
 " " pin 100GC5
 " " fulcrum pin 100GC6
 " " cotter 100GC7
 " " handle 100GC8
 " " stem 100GC9
 " " nut 100GC10
 " " washer 100GC11
 " " spring clip 100GC12
 " " lock nut 100GC13
 " " (rear) 100GC14
 " " lock nut 100GC15
 " " pin 100GC16
 " " cotter (2) 100GC17
 Pump-bell-crank Connecting Rod
 group **X100GC**

*100GC3C is assembled with 100GC4,
 100GC5, 100GC6, 100GC7, 100GC8 and
 100GC9.

101GC—Pump-bell-crank Shaft. 101GC1

102GC—Pump-bell-crank-shaft Set Screw. 102GC1

102GC—Pump Body (Long stroke).....	1010GC2C
bushing.....	1010GC2C
* pin.....	1010GC3
piston stop plate (reversible).....	1010GC3
* stud (2).....	1010GC3
* sleeve (2).....	1010GC3
* nut (2).....	314, 1010GC7
plug (upper end of nozzle hole in arm).....	1010GC19
bottom.....	1010GC19
regulating screw.....	324, 1010GC16
* nut.....	1010GC10
valve.....	1010GC11
plug (bottom).....	1010GC12
* (side) (1-8" pipe plug).....	1010GC12
* seat.....	1010GC13
Pump Body group.....	X110GC2

*1010GC2C is assembled with 1010GC1, 1010GC3, 1010GC5 to 1010GC13, 1010GC15, 1010GC16 and 1010GC19. Order by complete symbol Xb1010GC2.

Machines 9125 to 11871 were equipped with the following parts:

Pump Body.....	1010GC1C
bushing.....	1010GC2C
* pin.....	1010GC3
piston stop plate (lower).....	1010GC4
* (upper).....	1010GC6
* stud (2).....	1010GC6
* nut (2).....	314, 1010GC7
* sleeve (2).....	1010GC8
plug (upper end of nozzle hole in arm).....	1010GC19
(bottom).....	1010GC19
regulating screw.....	324, 1010GC16
* nut.....	1010GC10
valve.....	1010GC11
plug (bottom).....	1010GC12
* (side) (1-8" pipe plug).....	1010GC12
* seat.....	1010GC13
Pump Body group.....	X110GC2C

*1010GC1C is assembled with 1010GC2C, 1010GC3 to 1010GC13 inclusive, 1010GC15, 1010GC16 and 1010GC19. Order by the complete symbol Xb1010GC1C.

Note: To apply the long-stroke Pump Body order the following Xb1010GC2, Xb1010GC1C, 1010GC1, 1010GC3, 1010GC5, 1010GC6, 1010GC7, 1010GC8, 1010GC19, 1010GC15, 1010GC16 and 1010GC19.

Machines 9125 to 9304 inclusive (except 9134, 9200, 9203, 9204, 9206, 9207 and 9209, for which see Xb1010GC2C) were equipped with the following parts:

Pump Body.....	1010GC1C
valve.....	1010GC10
* seat.....	1010GC13

and omitted 1010GC15 and 1010GC16. *This part is obsolete and will no longer be furnished. The improved parts serve to regulate the flow of metal by means of a Regulating Screw 1010GC15. When ordered for the first time, order by the complete symbol Xb1010GC2C.

Machines prior to 9125 were equipped with the following parts:

Pump Body.....	1010GC1C
bearing (Nozzle end).....	1010GC14

*1010GC1C is assembled with 1010GC2C to 1010GC13 inclusive. Order by complete symbol X110GC2C. To apply the improved parts requires the application of the GIANT MELTING POT (see Note under X148GC).

104GC—Pump-body Lever (Piston end) 104GC1

104GC2—Pump-body Lever (Piston end) 104GC2

104GC3—Pump-body Lever (Piston end) 104GC3

104GC—Pump-body Lever (Piston end).....	104GC1
bearing (2).....	104GC2
* screw (2).....	104GC3
Pump-body Lever group.....	X104GC

105GC—Pump-body Lifting Lever (Piston end).....

105GC1—Pump-body Lifting Lever (Piston end).....

105GC2—Pump-body Lifting Lever (Piston end).....

105GC3—Pump-body Lifting Lever (Piston end).....

105GC—Pump-body Lifting Lever (Piston end).....	105GC1
fulcrum pin.....	216, 105GC9
pin (Pump bearing).....	105GC10
nut group.....	105GC12
* (for 105GC10).....	105GC13
Pump-body Lifting Lever group.....	Xa105GC

Machines prior to 9125 were equipped with the following parts:

Pump-body Lifting Lever (Piston end).....	105GC1
lifting bar.....	105GC2
* screw.....	105GC3

105GC—Pump-body Lifting Lever (continued).....

stand (front, on 45GC2).....	105GC4
* (rear, on 48GC2).....	105GC5C
* cap.....	105GC6
* screw (2).....	223, 105GC7
* screw (3).....	223, 105GC8
Pump-body Lifting Lever group.....	X105GC
*105GC5C is assembled with 105GC4 and 105GC7.	

105GC—Pump-body Lifting Lever (Nozzle end).....

fulcrum pin.....	105GC10
pin.....	105GC11
spring pin.....	331, 105GC12
Pump-body Lifting Lever group.....	Xa105GC
*105GC11C is assembled with 105GC12.	

Machines prior to 9125 were equipped with the following parts:

Pump-body Lifting Lever (Nozzle end).....	105GC10
pin (bearing for Pump Body).....	105GC11
* nut.....	331, 105GC12
stud.....	105GC13
* nut.....	322, 105GC15
Pump-body Lifting Lever group.....	X105GC

*105GC11C is assembled with 105GC12 and 105GC13.

107GC—Pump-body Lifting Spring.....

plate (lower).....	107GC1
* (upper).....	107GC2
Pump-body Lifting Spring group.....	Xa107GC

Machines prior to 9125 were equipped with the following parts:

Pump-body Lifting Spring.....	107GC1
Pump-body Lifting Spring group.....	X107GC

108GC—Pump-body Operating Rod.....

extension (bearing).....	108GC1
* washer.....	49, 108GC2
* nut.....	320, 108GC7
* lock nut.....	321, 108GC4
* washer (bearing for 108GC2).....	108GC8
* nut.....	320, 108GC9
* lock nut.....	320, 108GC10
Pump-body Operating Rod group.....	Xa108GC

Machines prior to 9125 were equipped with the following parts:

Pump-body Operating Rod.....	108GC1
extension (for 107GC1).....	108GC2
* pin.....	787, 108GC3
* nut (3).....	321, 108GC4
* lock nut (3).....	320, 108GC5
Pump-body Operating Rod group.....	X108GC

109GC—Pump-body operating-rod Lever.....

pin.....	109GC1
* nut.....	109GC2
* stand.....	94, 109GC3
Pump-body Operating Rod Lever group.....	X109GC

110GC—Pump-body Spring.....

abutment (2).....	110GC1
* rod.....	110GC14
* crescent.....	110GC2
* eye.....	110GC3
* nut.....	110GC4
* pin.....	847, 110GC5
* cotter.....	93, 110GC6
* washer.....	45, 110GC8
* stop.....	110GC9
* nut.....	329, 110GC10
* nut (upper).....	329, 110GC11
* screw (3).....	110GC12
* stop nut (bottom) (2).....	331, 110GC13
Pump-body Spring group.....	Xa110GC

Machines prior to 9119 (except 8854, 8970 and 9071, for which see above) were equipped with the following parts:

Pump-body Spring.....	645, 110GC1
and omitted 110GC14 and two of 110GC13.	

111GC—Pump Cam (right).....

(left).....	111GC1
Pump Cam group.....	X111GC

*When a Cam is to be replaced, the Shaft complete with its Cases must be returned to the factory.

112GC—Pump-cam Lever.....

pin.....	112GC1
* washer (2).....	112GC2
* cotter (2).....	93, 112GC3
* roller (2).....	112GC4
* bushing (2).....	112GC5
* pin (2).....	112GC7
* cotter (2).....	94, 112GC8
* washer (2).....	112GC9

Pump-cam Lever group.....X112GC

*112GC1C is assembled with 112GC2, 112GC7, 112GC8 and 112GC9.

112GC3C is assembled with 112GC6.

113GC—Pump-lever Connecting Link.....

(between 90GC1 and 104GC1).....	113GC1
pin (2).....	113GC2
* cotter (2).....	92, 113GC3
plunger.....	563, 113GC4
* spring.....	563, 113GC5
Pump-lever Connecting Link group.....	Xa113GC

Machines prior to 11871 were equipped with the following parts:

Pump-lever Connecting Link (between 90GC1 and 104GC1).....	113GC1
pin (2).....	113GC2
* cotter (2).....	92, 113GC3
plunger.....	563, 113GC4
* spring.....	563, 113GC5
Pump-lever Connecting Link group.....	Xa113GC

114GC—Pyrometer Support.....

pyrometer.....	114GC1
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115GC—Pyrometer Thermocouple Support.....

nut.....	115GC2
washer.....	510, 115GC3
Pyrometer Thermocouple Support group.....	Xa115GC

Machines prior to 9125 were equipped with the following parts:

Pyrometer-Thermocouple-Support Arm.....	115GC2
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116GC—Speed Device.....

belt (complete with wood blocks).....	116GC1
Speed Device group.....	Xa116GC

*116GC1C is assembled with 116GC2. Order by the complete symbol Xb116GC1C.

Machines prior to 12895 were equipped with the following parts:

speed device.....	116GC1
belt (complete with wood blocks).....	116GC1

117GC—Speed-device Chain.....

chain.....	117GC1
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118GC—Speed-device Pulley.....

nut.....	118GC1
Speed-Device Pulley group.....	Xa118GC

*118GC1C is assembled with 118GC2. Order by complete symbol Xa118GC1C.

Machines prior to 12895 were equipped with the following parts:

speed-device pulley.....	118GC1C
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119GC—Speed-device Sprocket (19T, 5-8").....

sprocket.....	119GC1
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Machines prior to 12895 were equipped with the following parts:

speed-device sprocket.....	119GC1
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120GC—Starting Handle.....

eccentric shaft.....	120GC1
* pin.....	120GC2
* screw.....	2203, 120GC3
Starting Handle group.....	X120GC
*120GC1C is assembled with 120GC2 and 120GC3. Order by the complete symbol X120GC.	

121GC—Starting-handle Stand.....

stand.....	121GC1
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122GC—Swing Frame.....

bushing.....	122GC1
nut screw (for Margash Feeder).....	115, 122GC19
table.....	122GC10C
* add screw for Pot (2).....	122GC16
* bolt (3).....	15, 122GC12
* stud (for Gas Burner).....	122GC17
* cotter.....	92, 122GC18
* spring post.....	814, 122GC19
worm shaft.....	122GC13
* nut (2).....	331, 122GC14
* thrust bearing.....	122GC15
Swing Frame group.....	X122GC
*122GC11C is assembled with 122GC1, 122GC10 and 122GC12.	

122GC—Swing Frame (continued)

Machines prior to 9125 were equipped with the following parts:

SWING FRAME	
adjusting screw (long).....	119. 122GC2
(short) (2).....	116. 122GC3
guide block.....	122GC3
guide block screw (2).....	222. 122GC6
handle.....	122GC7C *
stem.....	850. 122GC8
nut.....	122GC9
spring post.....	883. 122GC10
table.....	122GC11

*122GC7C is assembled with 122GC8 and 122GC9.

NOTE: To apply the improved parts requires the application of the GIANT MELTING POT (see Note under X48GC).

123GC—Swing-frame Catch Bolt.....	123GC1
nut.....	328. 123GC3
SWING-FRAME CATCH BOLT group.....	X123GC

124GC—Swing-frame Rack.....	124GC1
nut.....	327. 124GC2
screw.....	124GC3
washer.....	45. 124GC4
(huge).....	124GC5
SWING-FRAME RACK group.....	X124GC

125GC—Swing-frame worm-shaft Crank.....	125GC1C *
pin.....	7178. 125GC2
handle.....	125GC3
TYPE-CLAMP-WORM-SHAFT CRANK group.....	X125GC

*125GC1C is assembled with 125GC2 and 125GC3. Order by the complete symbol X125GC.

126GC—Type-clamp Cam.....	126GC1
(See Note following X83GC1.)	

127GC—Type-clamp-cam Lever.....	127GC1C *
pin (bearing on cam).....	127GC2
nut.....	319. 127GC3
spring pin (for 141GC2).....	832. 127GC4
TYPE-CLAMP-CAM LEVER group.....	X127GC
127GC1C is assembled with 127GC2, 127GC3 and 127GC4. Order by the complete symbol X127GC.	

128GC—Type-clamp-cam-lever Fulcrum Pin.....	128GC1
cotter.....	91. 128GC2
TYPE-CLAMP-CAM-LEVER FULCRUM PIN group.....	X128GC

129GC—Type-clamp Lever.....	129GC1C *
fulcrum pin.....	129GC2
intermediate lever.....	129GC7
nut.....	129GC11
nut.....	31. 129GC12
fulcrum pin.....	129GC8
stand.....	129GC6
129GC1C is assembled with 129GC2, 129GC7 and 129GC8. Order by the complete symbol X129GC.	

Machines prior to 1951 were equipped with the following parts. The Lever X129GC can be used in place of X129GC or X129GC10.

TYPE-CLAMP LEVER (36 to 72 pt.).....	129GC1C
fulcrum pin.....	129GC2
stand.....	129GC3
spring pin.....	832. 129GC4
TYPE-CLAMP LEVER group (36 to 72 pt.).....	X129GC
*129GC1C is assembled with 129GC4.	

TYPE-CLAMP LEVER (for material without a nose from Style G8 Models 14 and 14 and 14, Style GCI Models).....	129GC3C *
fulcrum pin.....	129GC2
intermediate lever.....	129GC10
nut.....	129GC11
nut.....	31. 129GC12
fulcrum pin.....	129GC8
stand.....	832. 129GC4
TYPE-CLAMP LEVER group (12, 14, 15 pt.).....	X129GC10
*129GC3C is assembled with 129GC4.	

130GC—Type-clamp-lever Operating Rod.....	130GC1
forked eye.....	130GC2
pin.....	130GC3
spring.....	130GC7
nut.....	314. 130GC3
head.....	130GC4
nut.....	314. 130GC3
TYPE-CLAMP-LEVER OPERATING ROD group.....	X130GC
*130GC1C is assembled with 130GC2.	

131GC—Electric Switch Box.....	222. 131GC1
screw (2).....	310. 131GC2
nut (2).....	131GC3
hose (wood).....	222. 131GC4
screw (2).....	413. 131GC5
washer (2).....	

Machines prior to 9207 were equipped with the following part:

ELECTRIC SWITCH BOX screw (2).....	223. 131GC1
and omitted 131GC2 to 131GC5.	

NOTE: The improved parts allow for variation in size and drilling of Electric Switch Boxes.

132GC—Water Pipe.....	132GC1
(front 1-4" supply).....	132GC2
(rear 1-4" supply).....	132GC3
(front 1-4" drain).....	132GC4
(rear 1-4" drain).....	132GC5
cock (2).....	132GC6
nut (6).....	132GC7
washer (1).....	132GC8
water pipe group.....	X132GC

Machines prior to 10033 were equipped with the following parts:

Water pipe.....	132GC1
(front 1-4" supply).....	132GC2
(rear 1-4" supply).....	132GC3
(front 1-4" drain).....	132GC4
(rear 1-4" drain).....	132GC5

NOTE: To apply the improved parts order X132GC group.

133GC—Worm Shaft.....	133GC1
sprocket.....	133GC2
key.....	133GC3
worm.....	133GC4
WORM SHAFT group.....	X133GC

134GC—Worm-shaft Stand.....	134GC1
------------------------------------	--------

135GC—Worm-shaft-stand Screw (3).....	135GC1
--	--------

136GC—Worm-shaft-stand Bolt.....	136GC1
---	--------

137GC—Worm-shaft-stand Cover.....	137GC1
--	--------

138GC—Worm-shaft-stand-cover Screw (4).....	216. 138GC1
--	-------------

139GC—Worm Wheel.....	139GC1
------------------------------	--------

140GC—Worm-wheel Collar.....	140GC1
-------------------------------------	--------

141GC—Type-clamp-lever Spring 6245.....	141GC1
--	--------

plate (lower).....	141GC2
nut.....	141GC3

TYPE-CLAMP-LEVER SPRING group.....	X141GC
------------------------------------	--------

142GC—Type-clamp-lever-stand Screw.....	225. 142GC1
--	-------------

screw (4).....	2279. 142GC2
----------------	--------------

143GC—Name Plate.....	143GC1
------------------------------	--------

NAME PLATE group.....	X143GC
-----------------------	--------

144GC—Galley-stand-shelf Glass.....	144GC1
--	--------

145GC—Mold Oiler.....	145GC1
------------------------------	--------

arm.....	145GC2
nut.....	7161. 145GC4
nut.....	35. 145GC5
washer.....	419. 145GC6
pipe.....	145GC7
lock nut.....	145GC8
MOLD OILER group.....	X145GC

*145GC8C is assembled with 145GC4.

Machines prior to 9577 (except 9386 and 9575, for which see above) were equipped with the following parts:

MOLD OILER arm stud pin.....	721. 145GC4
------------------------------	-------------

NOTE: The improved part is required with the parts designed to adjust the position of the MATRAX-HOLDER CARBIDE BRACKET setways by means of a WAXER.

Machines prior to 10033 were equipped with the following parts:

146GC—Water-pipe Support (for drain pipe).....	146GC1
---	--------

screw.....	216. 146GC2
------------	-------------

WATER-PIPE SUPPORT.....	X146GC
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NOTE: These parts are not required when the improved water pipes are applied.

147GC—Cam Guard.....	147GC1
-----------------------------	--------

148GC—Cam-guard Screw (3).....	2250. 148GC1
---------------------------------------	--------------

149GC—Cam-lever-stand Screw (8/29).....	149GC1
--	--------

150GC—Bridge-bracket Screw (to Main Stand) (6).....	215. 150GC1
--	-------------

151GC—Bridge-bracket Screw (to Mold Base) (2).....	212. 151GC1
---	-------------

152GC—Motor Bolt (4).....	144. 152GC1
----------------------------------	-------------

nut (4).....	314. 152GC2
--------------	-------------

washer (4).....	410. 152GC3
-----------------	-------------

MOTOR BOLT group.....	X152GC
-----------------------	--------

153GC—Starting-handle-stand Screw (long).....	2246. 153GC1
--	--------------

154GC—Starting-handle-stand Screw (short) (4).....	229. 154GC1
---	-------------

155GC—Main-stand Bolts (to Base) (short) (4).....	147. 155GC1
--	-------------

156GC—Mold-bolster Bolt.....	156GC1
-------------------------------------	--------

(front bolster to base) (3).....	151. 156GC1
----------------------------------	-------------

washer (3).....	470. 156GC2
-----------------	-------------

(right) (rear bolster to base).....	151. 156GC3
-------------------------------------	-------------

washer.....	470. 156GC3
-------------	-------------

(left) (rear bolster to base) (36 to 72 pt. Mold).....	152. 156GC4
--	-------------

(left) (rear bolster to base) (18, 24 and 30 pt. Mold).....	151. 156GC1
---	-------------

washer.....	469. 156GC7
-------------	-------------

MOLD-BOLSTER BOLT group.....	X156GC
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Machines prior to 9125 were equipped with the following parts when Automatic Metal Feeder was ordered:

157GC—Automatic Metal Feeder Bracket.....	157GC1
--	--------

screw (2).....	126. 157GC2
----------------	-------------

158GC—Pump-body-lifting-lever Adjusting Pin (eccentric).....	158GC1*
---	---------

*See Note following 159GC1.

159GC—Pump-body-lifting-lever-adjusting Pin Shoe.....	159GC1
--	--------

NOTE: Machines prior to 9125 were not equipped with Pump-body-lifting-lever-adjusting Pin 159GC1, and its Shoe 109GC1.

160GC—Latch Gag Plate (1-32" thick).....	160GC4
---	--------

(1-16" thick) (2).....	160GC1
------------------------	--------

stud.....	136. 160GC2
-----------	-------------

washer.....	160GC3
-------------	--------

LATCH GAG PLATE group.....	X160GC
----------------------------	--------

Machines prior to 11671 were equipped with the following parts:

LATCH GAG PLATE (2).....	160GC1
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stud.....	121. 160GC2
-----------	-------------

washer.....	160GC3
-------------	--------

LATCH GAG PLATE group.....	X160GC
----------------------------	--------

Machines prior to 9200 were not equipped with the following parts:

161GC—Guide Bracket.....	161GC1
---------------------------------	--------

clamp screw.....	111. 161GC2
------------------	-------------

acoustic shaft.....	161GC3
---------------------	--------

cotter.....	86. 161GC4
-------------	------------

" handle.....	161GC5
---------------	--------

pin (for rollers).....	161GC6
------------------------	--------

cotter (2).....	95. 161GC7
-----------------	------------

roller (3).....	161GC8
-----------------	--------

rod.....	161GC9C *
----------	-----------

support (rear).....	161GC10
---------------------	---------

pin.....	7241. 161GC11
----------	---------------

screw.....	113. 161GC12
------------	--------------

" (front).....	161GC13
----------------	---------

screw.....	121. 161GC14
------------	--------------

GUIDE BRACKET group.....	X161GC
--------------------------	--------

*161GC9C is assembled with 161GC10 and 161GC11.

162GC—Matrix-holder Rest (to support Disphy MATRAX HOLDS, Xb45GC17 while changing Matraxes).....	162GC1
---	--------

163GC—Matrix Holder, for Linth Matraxes (see Note).....	163GC1
--	--------

block.....	163GC2C
------------	---------

handle.....	163GC3
-------------	--------

" rivet (2).....	163GC4
------------------	--------

" wrapping (belt lace 36").....	163GC5
---------------------------------	--------

latch.....	163GC6
------------	--------

" pad (left).....	163GC7
-------------------	--------

" screw (4).....	2251. 163GC23
------------------	---------------

" pin.....	163GC7
------------	--------

spring.....	635. 163GC8
-------------	-------------

plate.....	163GC9
------------	--------

" screw (4).....	2210. 163GC10
------------------	---------------

carrier.....	163GC11
--------------	---------

MATRICES (continued)

BORDER CORNER PIECE MATRICES for 72 point.

BOXER FOR GIANT CASTER MATRICES: Hold 96 Matrices, 6 1-2" x 10 1-4" x 2 1-8".

GIANT CASTER TIE MATRICES for 42, 48, 60 and 72 point.

DISPLAY MATRIX BOXES: Hold 83 matrices each in a separate compartment with space for line standard, size 8 1-2" x 2 7-8" x 1 1-2".

Electric Melting Pot

Object: To use electricity for heating the metal in the Melting Pot.

Electric Melting Pot—4400 watts, 1948 style complete with Partlow temperature control and Control Box for automatic temperature control. Furnished for 125, 208 or 250 volts, direct or alternating current and any standard cycles up to 60 inclusive as specified by the purchaser (60 cycle in stock, lower cycles to order). When ordering complete Pots or complete parts ALWAYS GIVE COMPLETE ELECTRICAL SPECIFICATIONS.

48GC—Melting Pot (4400 watts) a48GC28CC *
 casing a48GC20
 " plate (bottom) a48GC21
 " " screw (6) 2203 a48GC22
 " end plate a48GC12
 " " screw (2) 227 a48GC13
 " adjusting lug (rear) (right) a48GC14
 " " (front) (left) a48GC15
 " " screw (bottom) (3) 220 a48GC19
 " " washer (3) 413 a48GC20
 screw (4) 2218 a48GC20
 heating unit (right) (specify voltage) a48GC31C †
 " " (left) " " a48GC32C †
 " " support (front) (2) a48GC33
 " " " (rear) (2) a48GC34
 " " " screw (4) a48GC35
 " " clamp (front) (2) a48GC36
 " " (rear) (2) a48GC37
 " " " screw (8) a48GC38
 " " terminal box a48GC39
 " " " " screw (3) 2200 a48GC40
 name plate (4400 watts) a48GC41
 " " " screw (2) 221 a48GC42
 shield a48GC43
 " top a48GC44
 strap a48GC45
 " screw (2) 2218 a48GC46
 temperature control bulb socket a48GC47
 " " " " screw a48GC48
 " " " " support a48GC49

control a48GC50
 control box a48GC51C §
 " " screw (to a48GC53) (2) a48GC52
 " " bracket a48GC53
 " " pot screw a48GC54
 connector (3/4") a48GC55
 conduit (3/4") a48GC56
 wire a48GC57
 asbestos rope gasket a48GC58
 insulating powder a48GC59
 glue a48GC60
 asbestos paper a48GC61
 "a48GC28CC is assembled with a48GC10, a48GC12 to a48GC15, a48GC20 to a48GC22, a48GC23, a48GC29, a48GC31C, a48GC32C, a48GC35, a48GC39 to a48GC50, a48GC53 to a48GC61 and a48GC63.
 "a48GC31C is assembled with a48GC33, a48GC34, a48GC36, to a48GC38, a48GC47 to a48GC50.
 "a48GC32C is assembled with a48GC33, a48GC34, a48GC36 to a48GC38.
 "a48GC51C is assembled with a48GC52 to a48GC54.

Partlow Temperature Control

Partlow temperature control 71L
 Mercury element (14") 711.2

*We can supply the mercury element. For any other repairs on the Partlow temperature control contact The Partlow Corp., 2 Campion Road, New Hartford, New York.

Renewal Part for Control Box

control box (4 pole) size 1 (25 amps) C84-3387
 for AC controller (item 2) C84-3387
 stationary contacts (8) 21-368
 movable contacts (4) 4221-4
 heat insulator (4) 36-407
 movable contact spring (4) 69-194
 copper strip (DC only) 1319-44
 shut (DC) only 1919-2017

Coil

for 125 volts 25 cycle AC 9-464-17
 " " 50 " " 9-464-5
 " " 60 " " 9-464-6
 " 250 " 25 " " 9-464-18
 " " 50 " " 9-464-6
 " " 60 " " 9-464-2
 " 125 " DC " " 9-498-5
 " 250 " " " " 9-498-6

Resistance Units

for 125 volts 25 cycles (E-H resist.) 57-377-6
 " " 50 " " " 57-377-6
 " " 60 " " " 57-377-6
 " 250 " 25 " " 57-377-7
 " " 50 " " " 57-377-7
 " " 60 " " " 57-377-7
 " 125 " DC (A-C) 57-377-9
 " " " (E-H) 57-377-9
 " 250 " (A-C) 57-377-15
 " " " (E-H) 57-377-9

Note: Machines from 1935 to 1948 were equipped with a combination control panel and dynamic thermometer and the a48GC28CC Melting Pot. When ordering renewal parts ALWAYS GIVE COMPLETE ELECTRICAL SPECIFICATIONS.

Renewal parts for this combination control panel are as follows:

Dynamic Thermometer

operating coil 28-82
 adjustable contact screw (2) 23-1032
 contact clip 23-1033
 terminal block (2) 17-447
 bracket 79-520
 " (rear) (2) 17-443
 terminal screw (3) 811-7250
 clamping screw (2) 911-3812F1
 adjusting screw 11-300
 heating plate 20-125
 post 18-212
 bearing block assembly 41-103-2
 hair pin pointer 69-301
 bearing plate 969-1206J
 spring 969-464
 toggle switch 61638-4

Connector No. 531

(Electric pot 1935 to 1938 use connector No. 506. This has been discontinued.)
 for DC 10-453-8
 for 10-453-11
 stationary contacts (8) 21-368
 movable contacts (4) 4221-4
 heat insulator (4) 69-194
 movable contact spring (4) 1319-64
 copper strip (DC only) 916-2017

Coils for No. 356 or 531 Contactor

125 volt 25 cycle AC (A-B) 9-464-30
 " " 50 " " 9-464-4
 " " 60 " " 9-464-1
 " 250 " 25 " " 9-464-18
 " " 50 " " 9-464-6
 " " 60 " " 9-464-2
 " 125 " DC " " 9-498-5
 " 250 " " " " 9-498-6

Relay No. 508

for AC 10-286-4
 for DC 10-286-14

Coil

125 volt 25 cycle AC 9-464-30
 " " 50 " " 9-464-10
 " " 60 " " 9-464-16
 " 250 " 25 " " 9-464-29
 " " 50 " " 9-464-35
 " " 60 " " 9-464-35
 " 125 " DC " " 9-464-23
 " 250 " " " " 9-464-23

Resistance unit (used on all controllers)

125 volt 25 cycles AC 57-370
 " 250 " " " 57-370
 " 125 " 30 " " 57-177
 " 250 " " " 57-183
 " 125 " 60 " " 57-176
 " 250 " " " 57-181

Cutter Hammer No.

C84-3387
 C84-3387
 21-368
 4221-4
 36-407
 69-194
 1319-44
 1919-2017

Coil (continued)

125 volt DC 57-180
 250 " DC 57-185
 Resistance unit used (on DC controller only) C-D.
 125 volt DC 57-175
 250 " " 57-178
 Resistance unit (used on DC controller only) E-F.
 125 " DC 57-179
 250 " " 57-180

Note: Machines prior to 1935 were equipped with the 1922 style Electric Melting Pot. This style Pot is no longer issued. The 1948 style Pot can be applied in place of the 1922 style Pot without any other change, (except that machines prior to No. 9125 would require the improved large Pot equipment if not already on machine). Repair parts for this style Pot will be furnished as long as available.

Miscellaneous Supplies

AUTOMATIC HEAT CONTROL for gas... a551L
 bracket a551L
 " shield 551L
 " screw (2) 2223 551L
 *a551L is assembled with 551L, 551L and 551L.

GAS HOSE (40" extra for gas regulator) 31GC2
 LARKING GASKET up to 72 point X523L

BELT for MOTOR, Metal Lined, 60 1-2" x 1 1-4"

AUTOMATIC METAL FEEDER (Marquardt) with one ingot mold.

AUTOMATIC METAL FEEDER (Star) with one ingot mold.

EXTRA METAL FEEDER INGOT MOLD (split eye).

WATER-COOLED FOR AUTOMATIC METAL FEEDER ISOTA. Set of 4 or 6 (split eye).

GIANT CASTER INSTRUCTION BOOK for OIL, RULE MOLD: A very special oil with exhaustive tests have proved to be the most satisfactory lubricant for all our Continuous Strip Molds, and all Molds casting core type and material. No other lubricant will preserve the Molds and give so good a product. Sold in 2-gallon sealed containers.

Also furnished in 1-gallon sealed containers.

OIL, TYPE MOLD: A suitable oil for lubricating the Giant Caster (sold in 2-gallon containers only).

MONOTYPE GIANT CASTER PAIRE: For use on Giant Caster Molds (in addition to Rule Mold Oil). Improves lubrication, reduces carbon, and gives longer use of the Molds before cleaning (approximately 1 1/4 ea. net).

SCREWDRIVERS (6" x 5-16") 221L
 (10" x 3-8") 221L
 (7 1/2" x 1-4") 221L
 (1 1/2" x 3-16") 221L

WRENCHES No. 81 (1-10") 221L
 No. 83 (13-22" x 1-2") 221L
 No. 84 (5-8" x 3-4") 221L
 No. 85 (13-16" x 7-8") 221L
 No. 810 (9-32" x 5-16") 221L
 No. 8102 (Pin) 221L
 No. 8118 (Saw Screw) 221L
 No. 8113 (Screw) 221L

LARGE, SMALL, FOR MELTING POT MOLE CLEANING ROD 201L

NOZZLE SPRAYING FOR (5-8" 18-thread) 1911

OIL CAN (large) 701L

OIL CAN (medium) 701L

PUMPS, PIPE, 10" 91L

SEMI-SEMI, FOR MELTING POT XSL 91L

DRILL, FOR PUMP ARM (1-4") 91L

" " " (5-16") 91L

" 9-32" FOR NOZZLE 221L

" SEE B, FOR NOZZLE 221L

" 3-16", FOR NOZZLE 221L

" No. 27, FOR NOZZLE 221L

We furnish only high speed steel twist drills.

EYE-GLASS 221L

FILE, 4" HAND SAW 221L

" 6" hand smooth file 221L

FILES, long flat nose (12") 221L

TWEEDERS 221L

Waiting for Inspiration, rushing things
in reliance upon Inspiration, and all the rest
of it, are a lazy man's habits. Get the bones of
the work well into your head, and the tools
well into your hand, and get on with your job,
and the Inspiration will come to you: *if you're
worth a tinker's damn as an artist, that is!*

BULMER, 462

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BEMBO, 405

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DEEPDENE, 315

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FOURNIER, 403

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JANSON, 401

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VALIANT, 412



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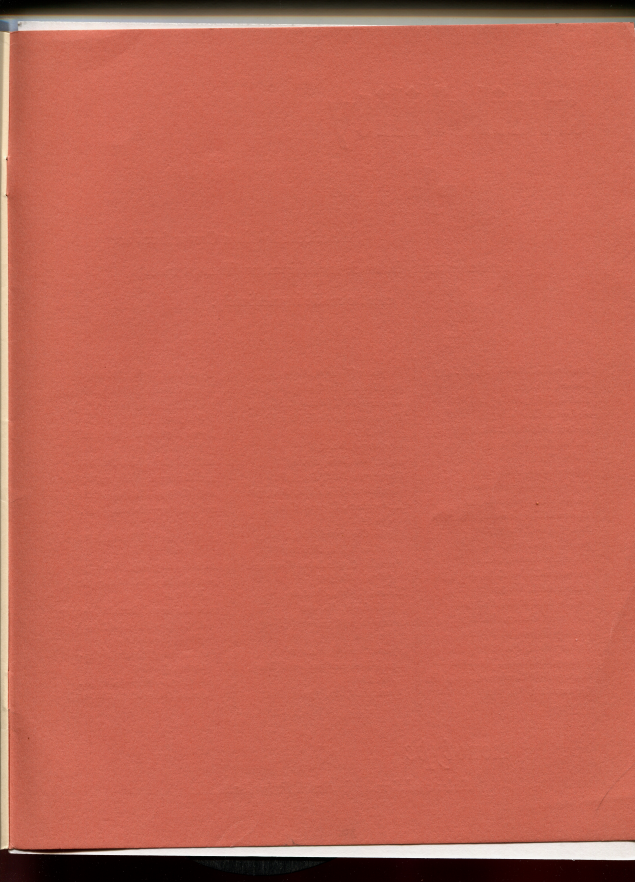
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availability



Matrices for Giant Caster faces are
kept constantly in stock and shipment (in most cases)
can be made immediately.

Baskerville Bold (Hess), No. 453
Bodoni, No. 375
Bodoni Italic, No. 3751
Bodoni Bold, No. 275
Bodoni Bold Italic, No. 2751
*Bodoni Bold Condensed (Hess),
No. 775*
Ultra Bodoni, No. 675
Ultra Bodoni Italic, No. 6751
Caslon Old Style, No. 337
Caslon Old Style Italic, No. 3371
New Caslon, No. 537
New Caslon Italic, No. 5371
American Caslon, No. 637
American Caslon Italic, No. 6371
Caslon Bold, No. 79
Caslon Bold Italic, No. 791
Condensed Caslon, No. 113
Century Expanded, No. 20
Century Bold, No. 118
Century Bold Italic, No. 1181
Century Bold Condensed, No. 418
Cooper Black, No. 282

Deepdene (Goudy), No. 315
Deepdene Italic (Goudy), No. 3151
Deepdene Bold (Goudy), No. 317
*Deepdene Bold Italic (Goudy),
No. 3171*
Garamont, No. 248
Garamont Italic, No. 2481
Garamond Bold, No. 548
Garamond Bold Italic, No. 5481
*Modernized Alternate Gothic,
No. 51*
Gothic Condensed Title, No. 43
Franklin Gothic, No. 107
*Franklin Gothic Extra Condensed
(Hess), No. 507*
Tourist Gothic, No. 140
Stymie Light, No. 190
*Stymie Light Condensed (Hess),
No. 690*
Stymie Medium, No. 290
*Stymie Medium Condensed (Hess),
No. 590*
Stymie Bold, No. 790

Stymie Bold Italic, No. 1891
Stymie Extrabold (Hess), No. 390
*Stymie Extrabold Italic (Hess),
No. 3901*
*Stymie Extrabold Condensed
(Hess), No. 490*
20th Century Light, No. 606
20th Century Light Italic, No. 6061
20th Century Medium, No. 605
*20th Century Medium Italic,
No. 6051*
*20th Century Medium Condensed,
No. 608*
20th Century Bold, No. 604
*20th Century Bold Italic (Hess),
No. 6041*
20th Century Extrabold, No. 603
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